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Gert Boyle, 95, Dies; Sportswear Chief Billed as 'One Tough Mother' Gert Boyle, a German-born businesswoman who built the billion-dollar Columbia Sportswear Company and starred in its ads as "One Tough Mother," died on Sunday in Portland, Ore. She was 95. Her son, Timothy Boyle, confirmed the death, in an assisted living facility.

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and often irreverent account of Boyle's
journey from a childhood in Nazi
Germany to incredible success in

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America. She offers insights into succeeding in business and in life, and shares many of the advertisements and strategies that have made her so recognizable.

Gert Boyle, Columbia Sportswear's 'One Tough Mother' Gets ...

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“They messed with the wrong grandmother,” said Kerry Tymchuk, a public relations specialist who helped Boyle write her autobiography, *One Tough Mother: Taking Charge in Life, Business, and Apple...*

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Boyle Gets All-American ...

Gert Boyle's book, *One Tough Mother: Taking Charge in Life, Business, and Apple Pies*, chronicles her journey. She wrote it with Kerry Tymchuk, director of the Oregon Historical Society. She wrote it with Kerry Tymchuk, director of the Oregon Historical Society.

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